



#12

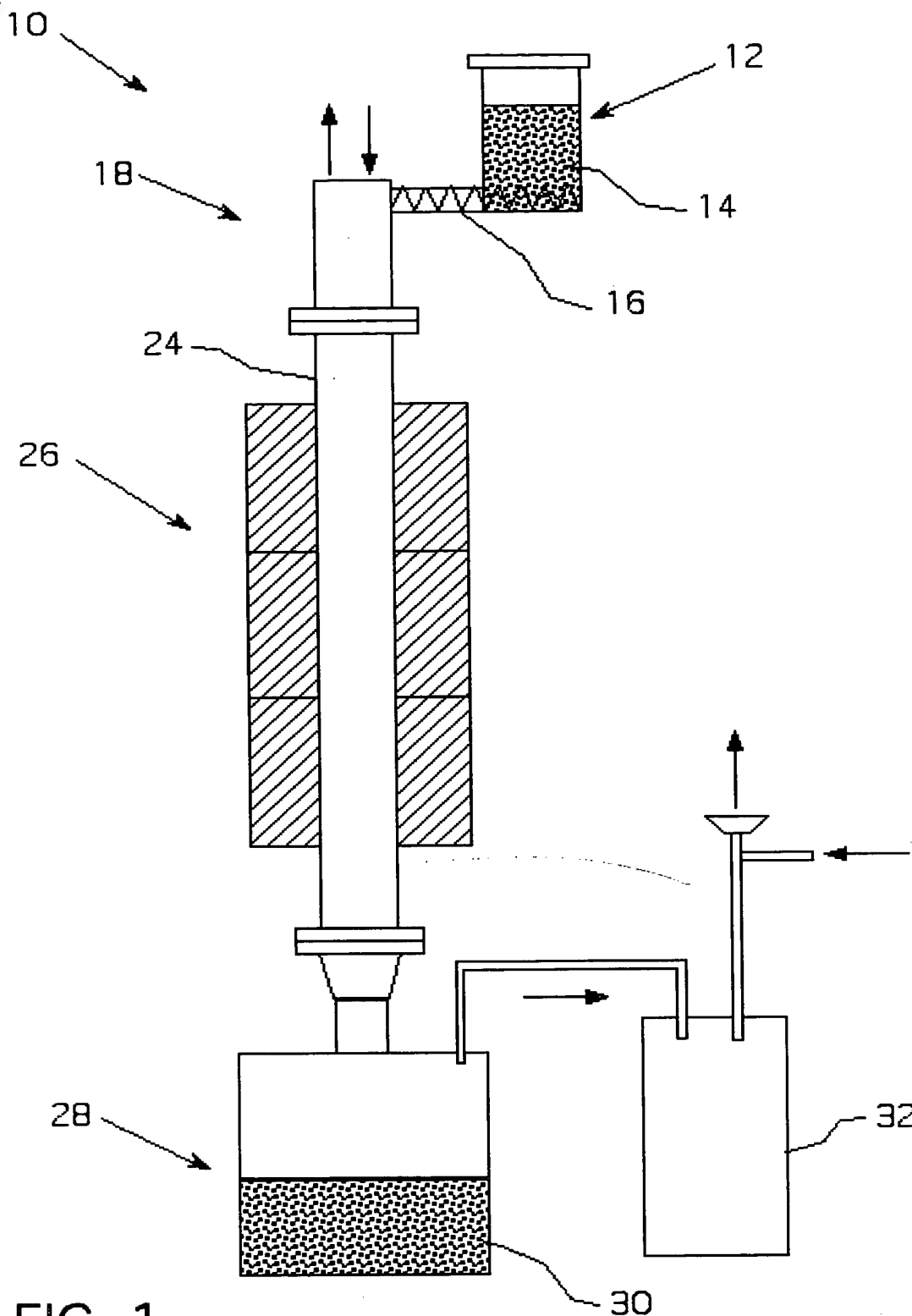


FIG. 1

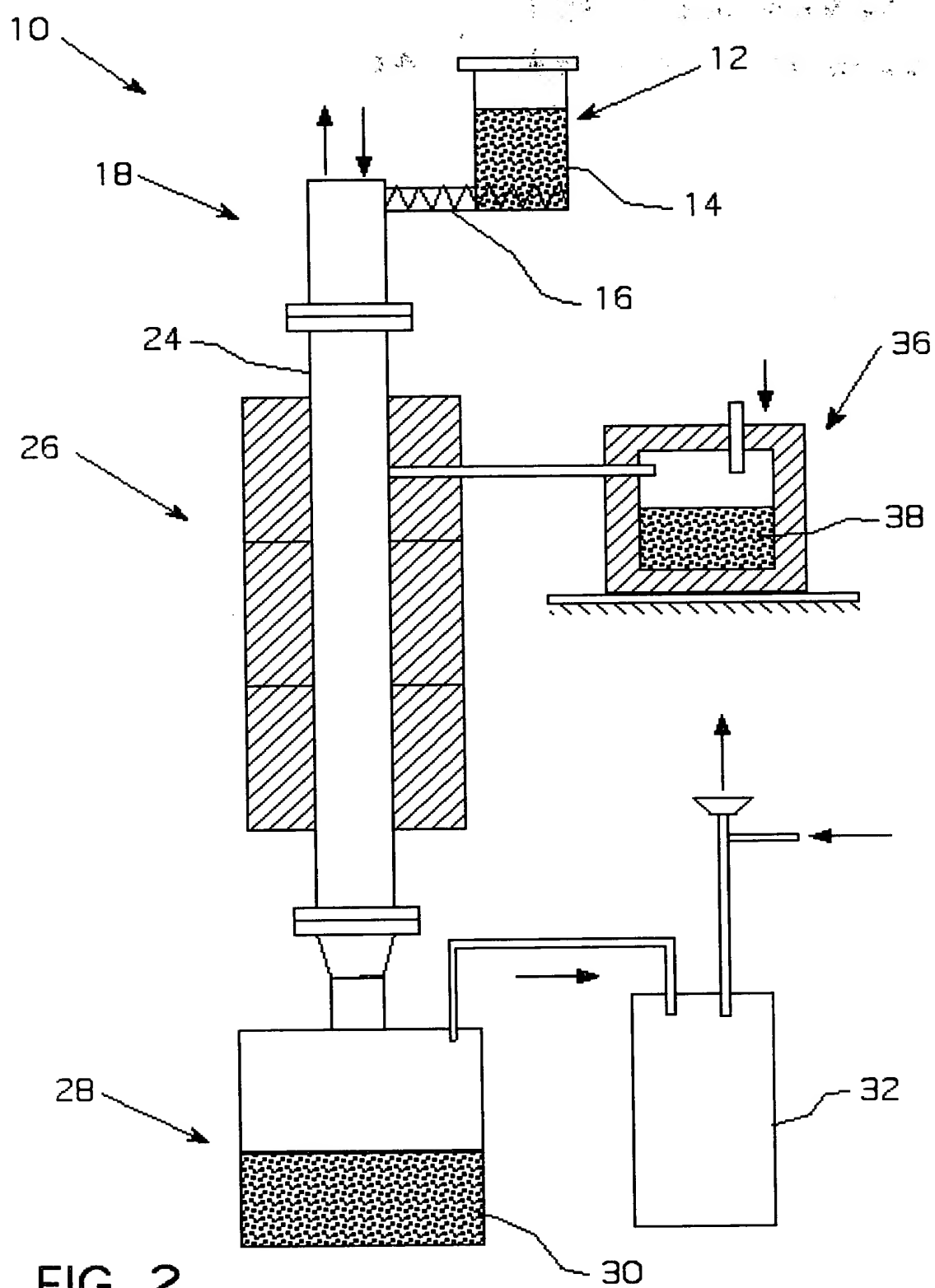
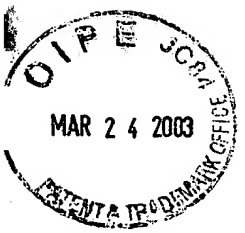


FIG. 2

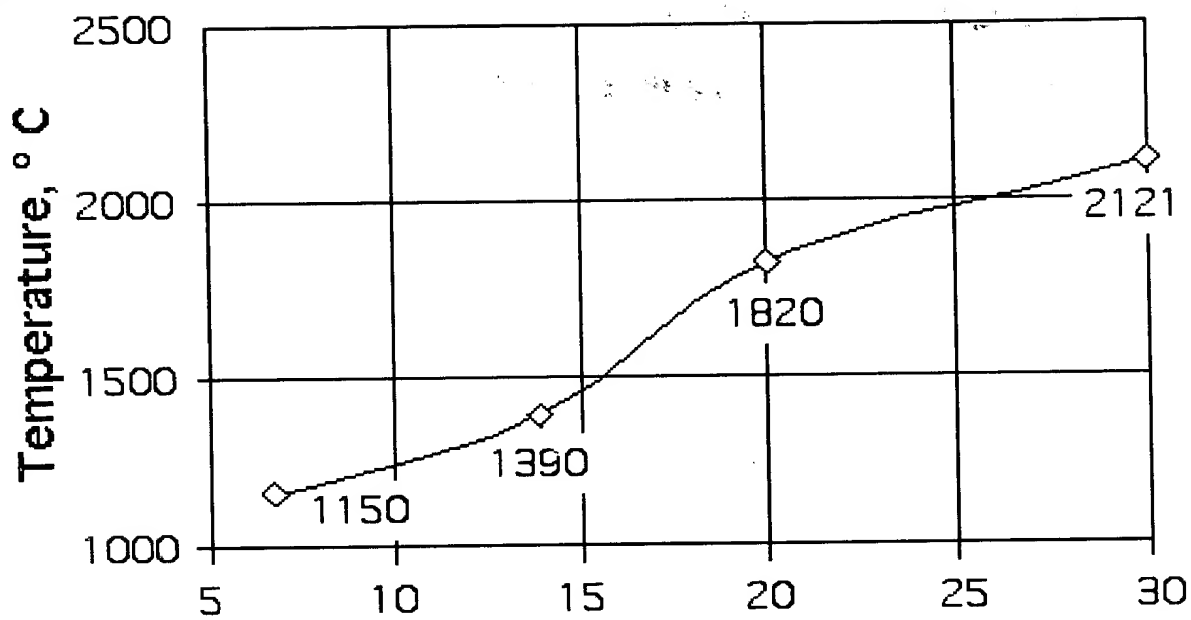


FIG. 3 Blend Feed Rate, kg/h

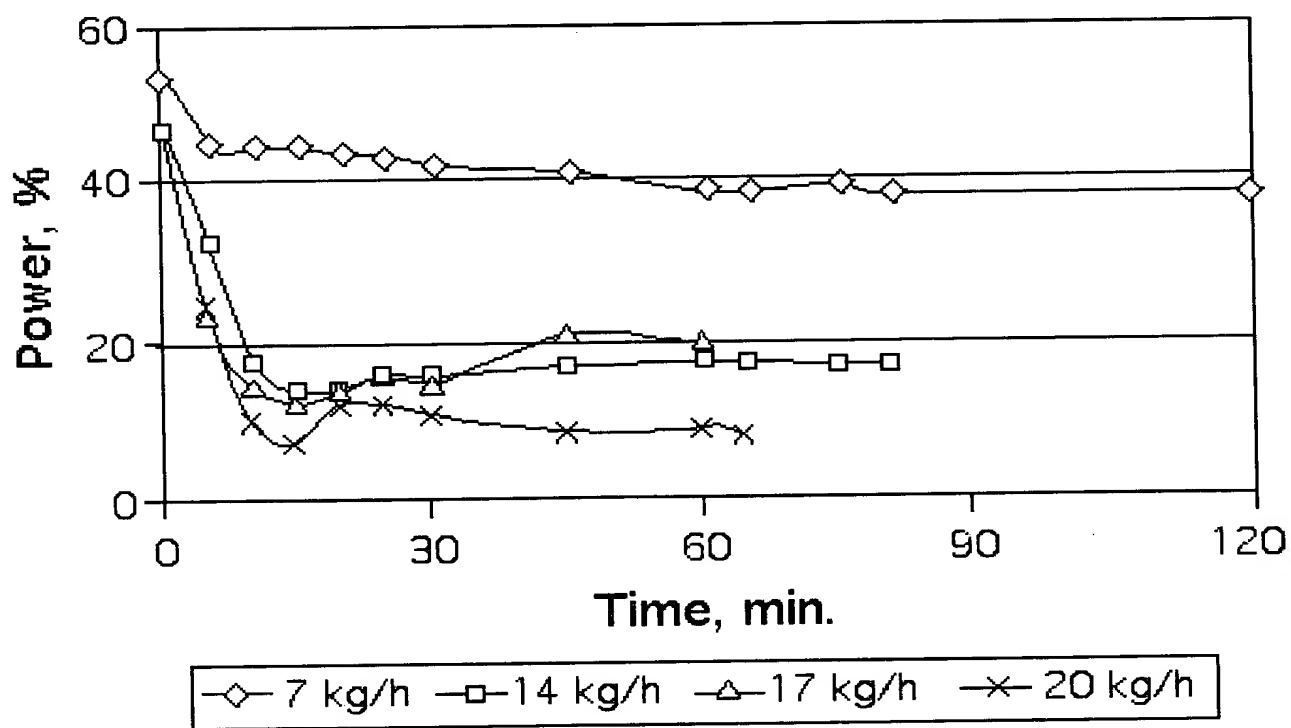


FIG. 4

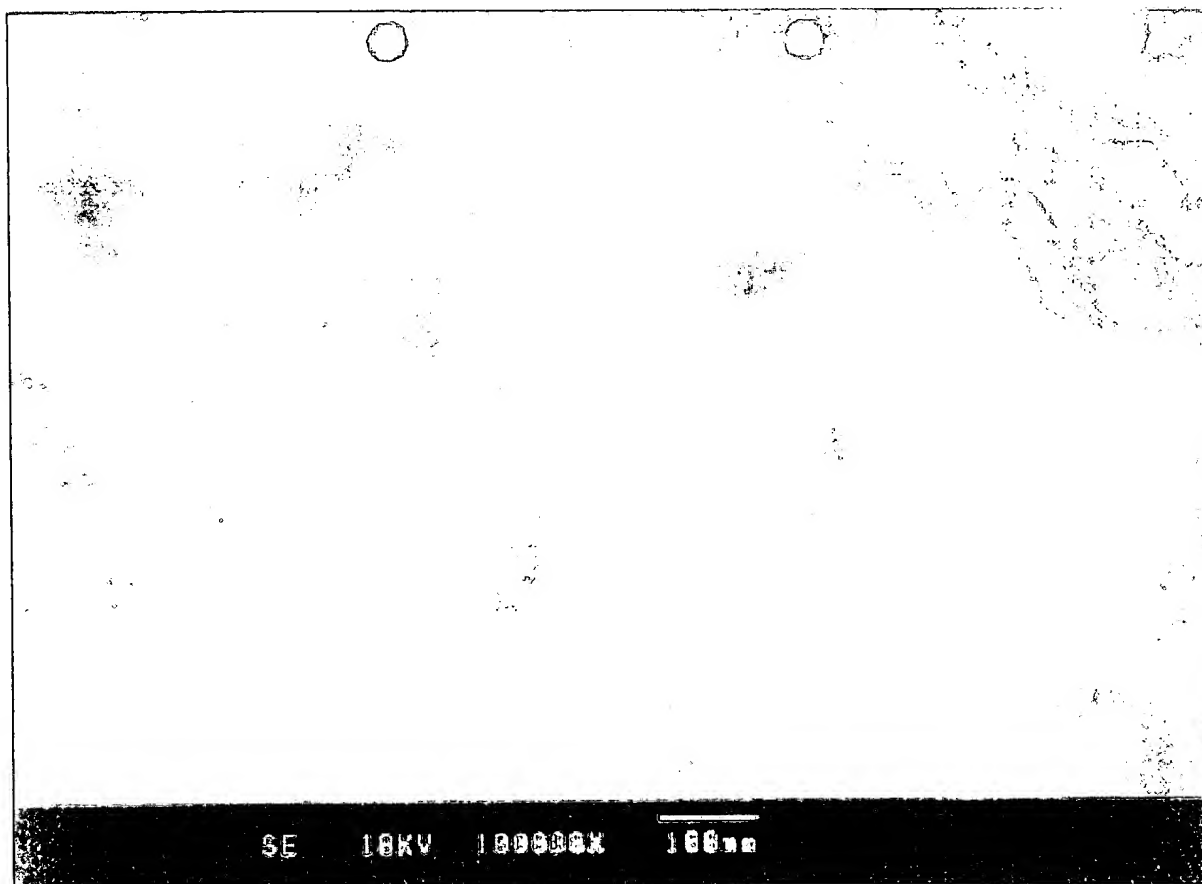


FIG. 5

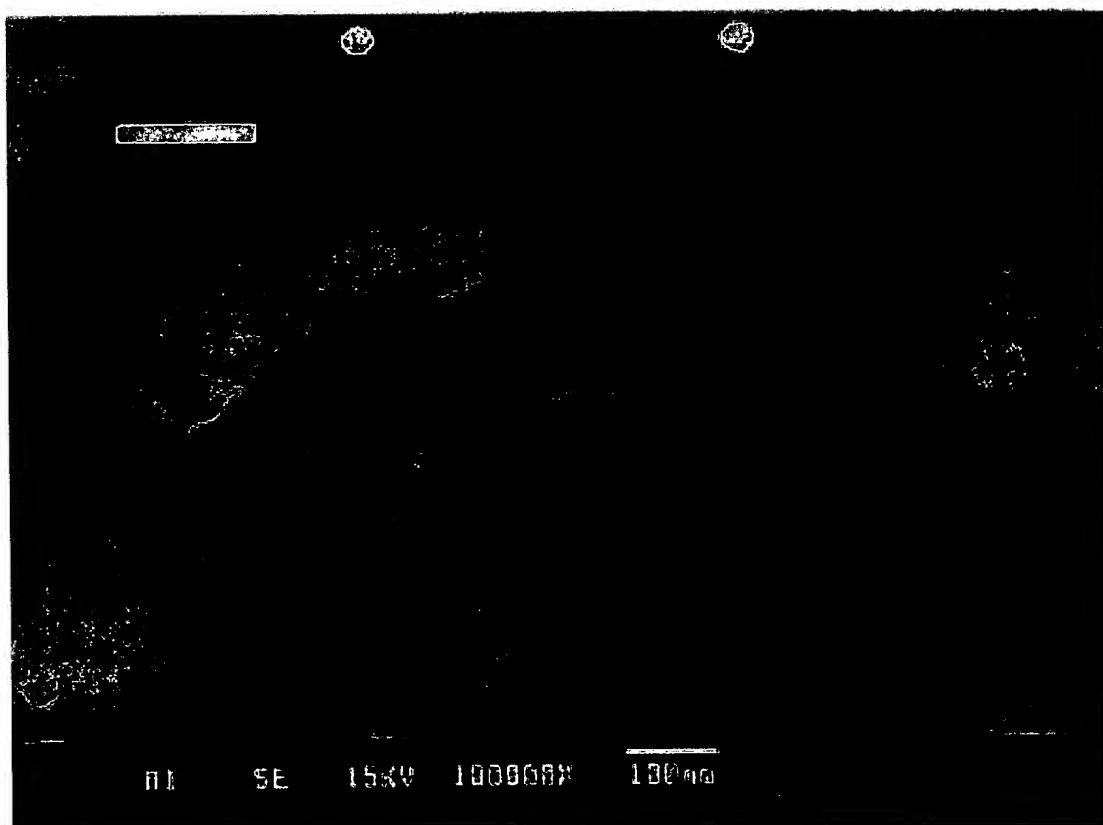


FIG. 6

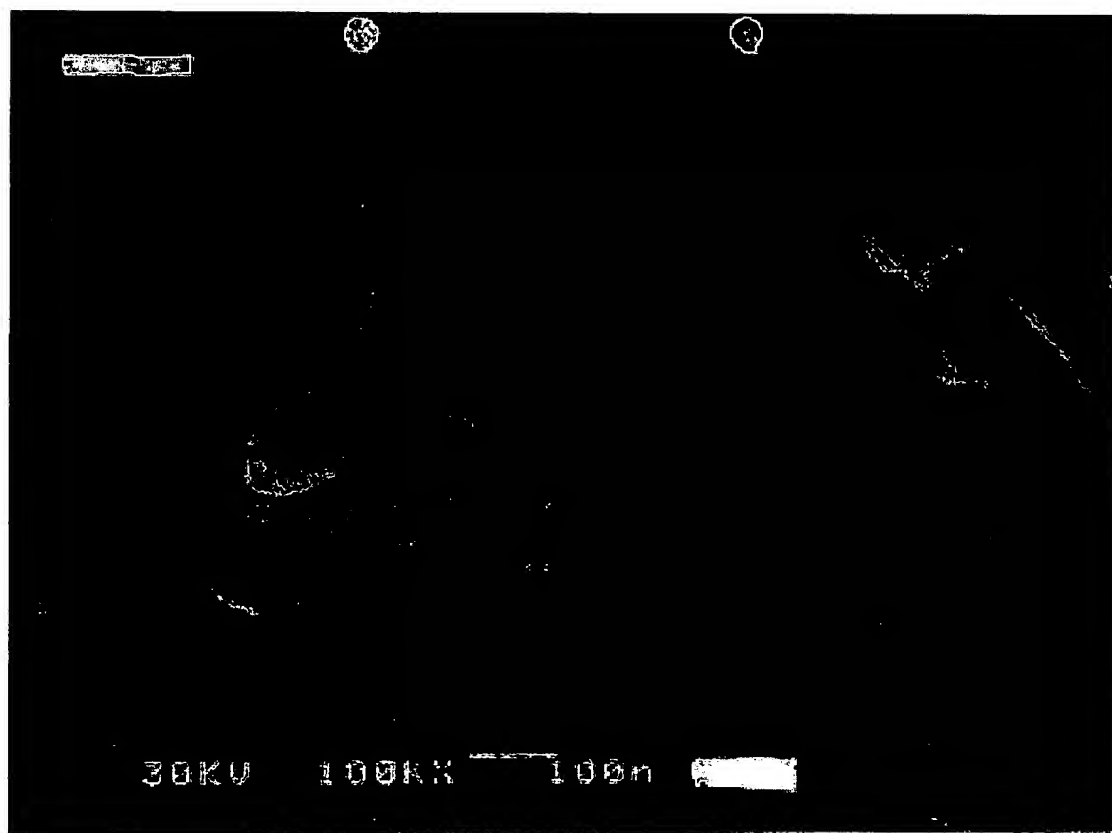
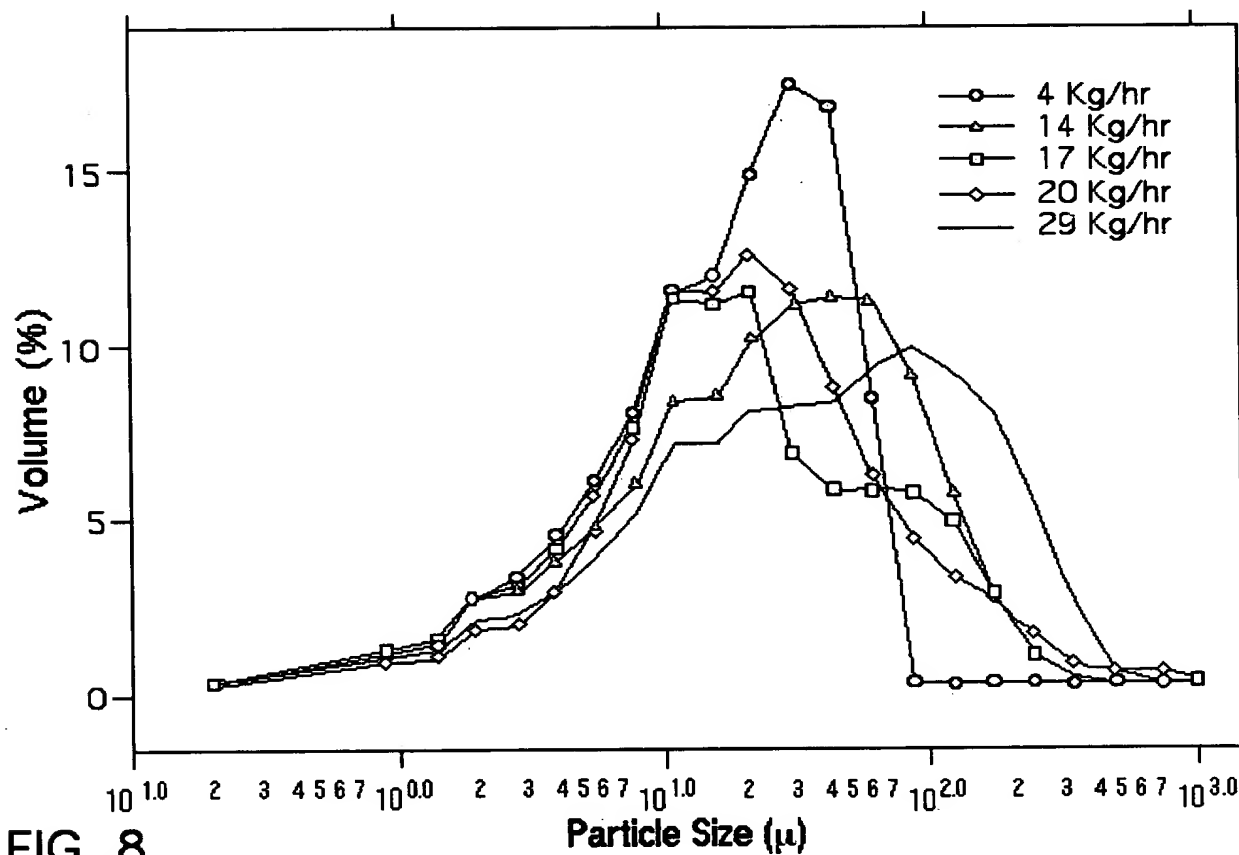


FIG. 7



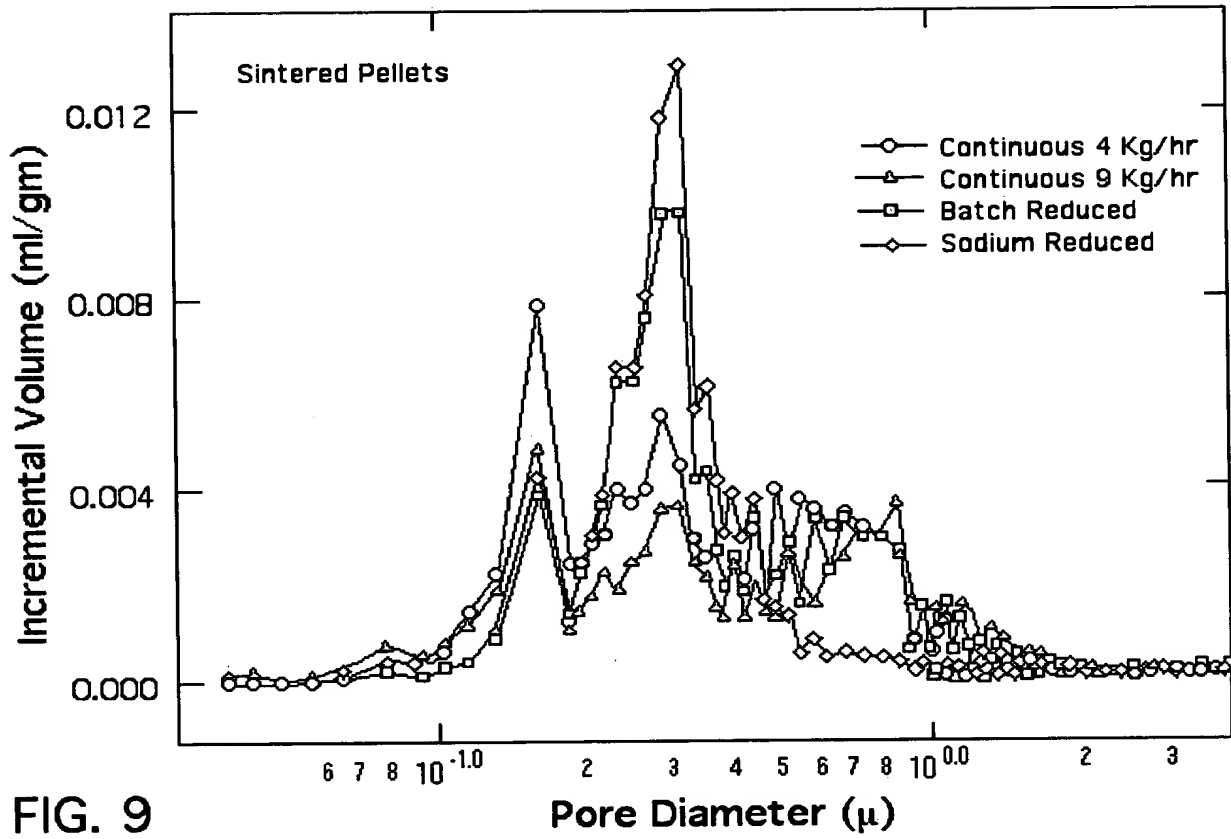


FIG. 9



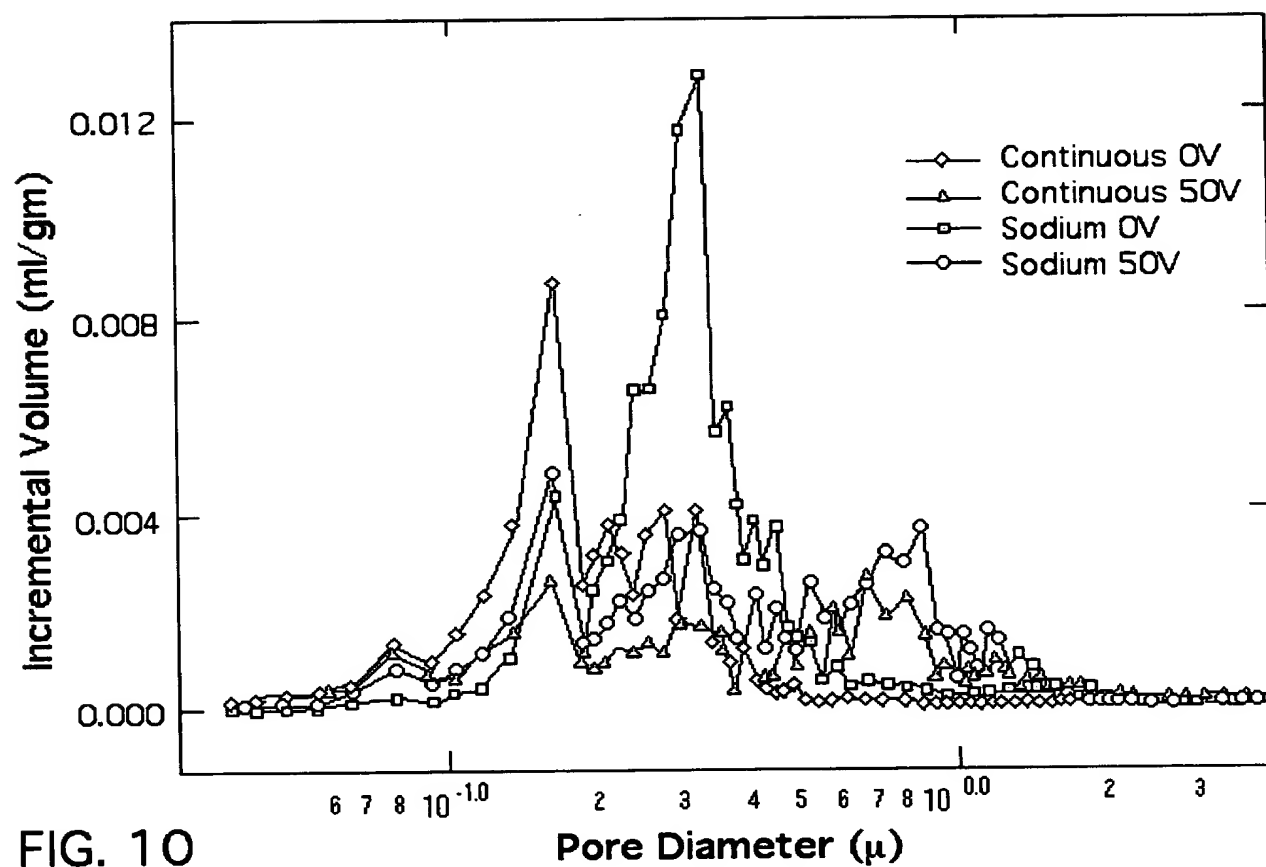


FIG. 10